



## Scapa 5469

### PE Double Sided Foam Tape

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#### DESCRIPTION

Scapa 5469 is a high performance double-sided foam bonding tape. The product is black. The Polyethylene foam is predominantly closed celled. An acrylic pressure sensitive adhesive is coated on both sides, and the product has a paper release liner. The material can be supplied with a film liner facilitating automatic application.

#### APPLICATIONS

- For mirror mounting.
- For mounting cable trunking.
- For mounting glazing bars.
- Framing of Photovoltaic (PV) modules.

#### PRODUCT BENEFITS

- Maximum recommended weight loading of 22 g/cm<sup>2</sup>.
- Service temperature: -40°C to +100°C.
- Application temperature: +10°C to + 40°C.
- Shelf life of 1 year from date of dispatch.
- Minimum 20% compression required to effect a water seal.
- Coated on both sides with a high quality pressure sensitive acrylic adhesive.
- Good resistance to dilute acids and alkalis.
- Very good ultraviolet {UV} light resistance.
- Resistance to abrasion, corrosion and moisture.
- Suitable for indoor and outdoor environments.
- No known hazards associated with this product.
- May be used with Perspex and Polycarbonate.
- Pre-determined dimensional sealant reduces waste.
- Clean to use.

## Accreditation:

Conforms to European Directive 2000/53 EC (lead, chromium VI, mercury, cadmium free)  
IEC 61215:2005 approved – Photovoltaic (PV) panel frame bonding

## TECHNICAL PROPERTIES

Technical Property	Nominal Value	Unit	Test Method
10 Minute 180° Peel Adhesion	18	N/(25mm)	Scapa F9
500 hour Static Shear (Stainless Steel)	0.32	Kg/cm <sup>2</sup>	Scapa F7
Dynamic Shear	39	N/cm	Scapa F11

## STANDARD PRESENTATIONS

- Formats: Logs, Rolls, Die Cuts, Spools
- Thickness : 1.0 mm
- Core: 76mm plastic

## RECOMMENDATIONS

Surfaces must be clean, dry, and free from grease and dirt.

Recommended cleaning agent is Propan-2-ol, {IPA}. Please note manufacturer's safety instructions should be followed and customers are recommended to ensure compatibility of the solvent with their substrate.

Ideal bonding substrates are those which are: clean, dry, flat, smooth, dust free & non-porous

Low temperatures may increase the risk of condensation, reducing the tack of the product. Life expectancy will vary with temperature and humidity.

Product may be applied by hand direct from a roll applying even pressure.

Customers are recommended to make their own assessment of our products under their own conditions, for their own requirements.